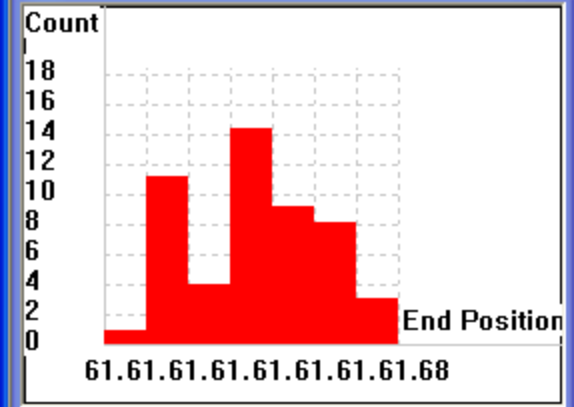


Quality Window

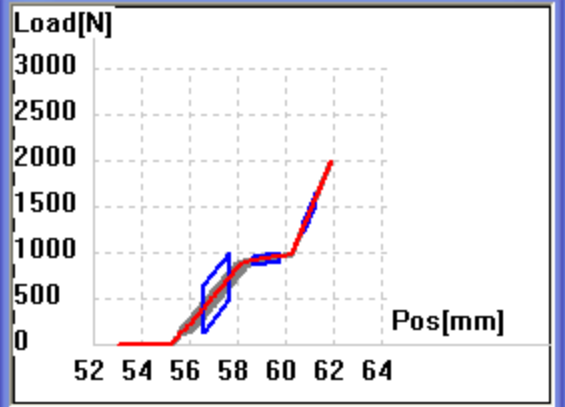
Condition	Program No.	Counter	Sensor Result	End Position	End Load	Working Time	Prep. Time
*	1	2978	OK	61.622[mm]	1955[N]	2.86[sec]	23.63[sec]
*	1	2979	OK	61.664[mm]	1958[N]	2.86[sec]	23.63[sec]
*	1	2980	OK	61.64[mm]	1957[N]	2.86[sec]	23.63[sec]
*	1	2981	OK	61.608[mm]	1958[N]	2.86[sec]	23.63[sec]
*	1	2982	OK	61.588[mm]	1955[N]	2.86[sec]	23.63[sec]
*	1	2983	OK	61.597[mm]	1958[N]	2.86[sec]	23.63[sec]
*	1	2984	OK	61.649[mm]	1958[N]	2.86[sec]	23.63[sec]
*	1	2985	OK	61.643[mm]	1955[N]	2.86[sec]	23.63[sec]
*	1	2986	OK	61.633[mm]	1957[N]	2.86[sec]	23.63[sec]
*	1	2987	OK	61.591[mm]	1959[N]	2.86[sec]	23.63[sec]
*	1	2988	OK	61.62[mm]	1959[N]	2.86[sec]	23.63[sec]
*	1	2989	OK	61.648[mm]	1956[N]	2.86[sec]	23.63[sec]
*	1	2990	OK	61.624[mm]	1957[N]	2.86[sec]	23.63[sec]
*	1	2991	OK	61.617[mm]	1957[N]	2.86[sec]	23.63[sec]
*	1	2992	OK	61.651[mm]	1962[N]	2.86[sec]	23.63[sec]
*	1	2993	OK	61.624[mm]	1957[N]	2.86[sec]	23.63[sec]

CPK Value	-	-	-	-	-	-	-
Upper Limit Value	-	-	-	-	-	-	-
Lower Limit Value	-	-	-	-	-	-	-
Average Value	-	-	-	61.6234[mm]	1956.7[N]	2.857[sec]	23.627[sec]
Standard Deviation	-	-	-	0.0242	1.7234	0	0
Number of Data	50	50	-	50	50	50	50
Maximum Value	1	3027	-	61.676[mm]	1962[N]	2.86[sec]	23.63[sec]
Minimum Value	1	2978	-	61.569[mm]	1953[N]	2.86[sec]	23.63[sec]

Histogram Window



Time-Series Graph Window



CPK Graph Window

