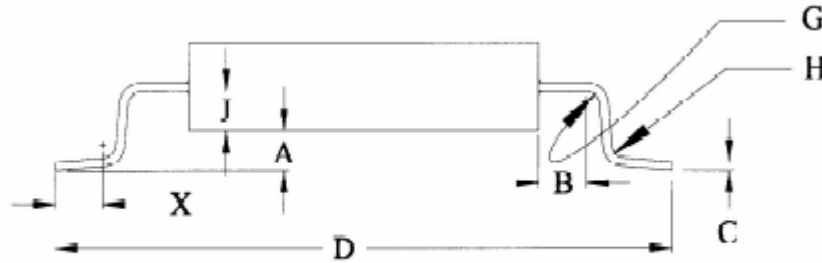




Flex Interchangeable Parts and Forming Dimensions Selector Guide



'A' remains constant regardless of 'J'

Interchangeable Parts	
Bottom Anvils	FLX-N-1S
Bottom Cutters	FLX-BC-1S
Top Formers	FLX-F-1S
Pressure Pads	FLX-PP-1S
Centering Nest Bottom Brazed	FLX-NEST-CS

Set Up Instructions
1. Change tip to tip length (D)
<ul style="list-style-type: none"> • Dial in the dimension using the digital readout
2. Change material thickness (C) and/or heel radius (H)
<ul style="list-style-type: none"> • Change the top formers
3. Change the foot length (X)
<ul style="list-style-type: none"> • Change the bottom cutters, top formers and pressure pads
4. Change the shoulder (B)
<ul style="list-style-type: none"> • Change the anvils and pressure pads if it is less than .040" or more than .080"
5. Change the shoulder radius (G)
<ul style="list-style-type: none"> • Change the anvils
6. Change foot angle
<ul style="list-style-type: none"> • Change bottom cutters and top formers

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